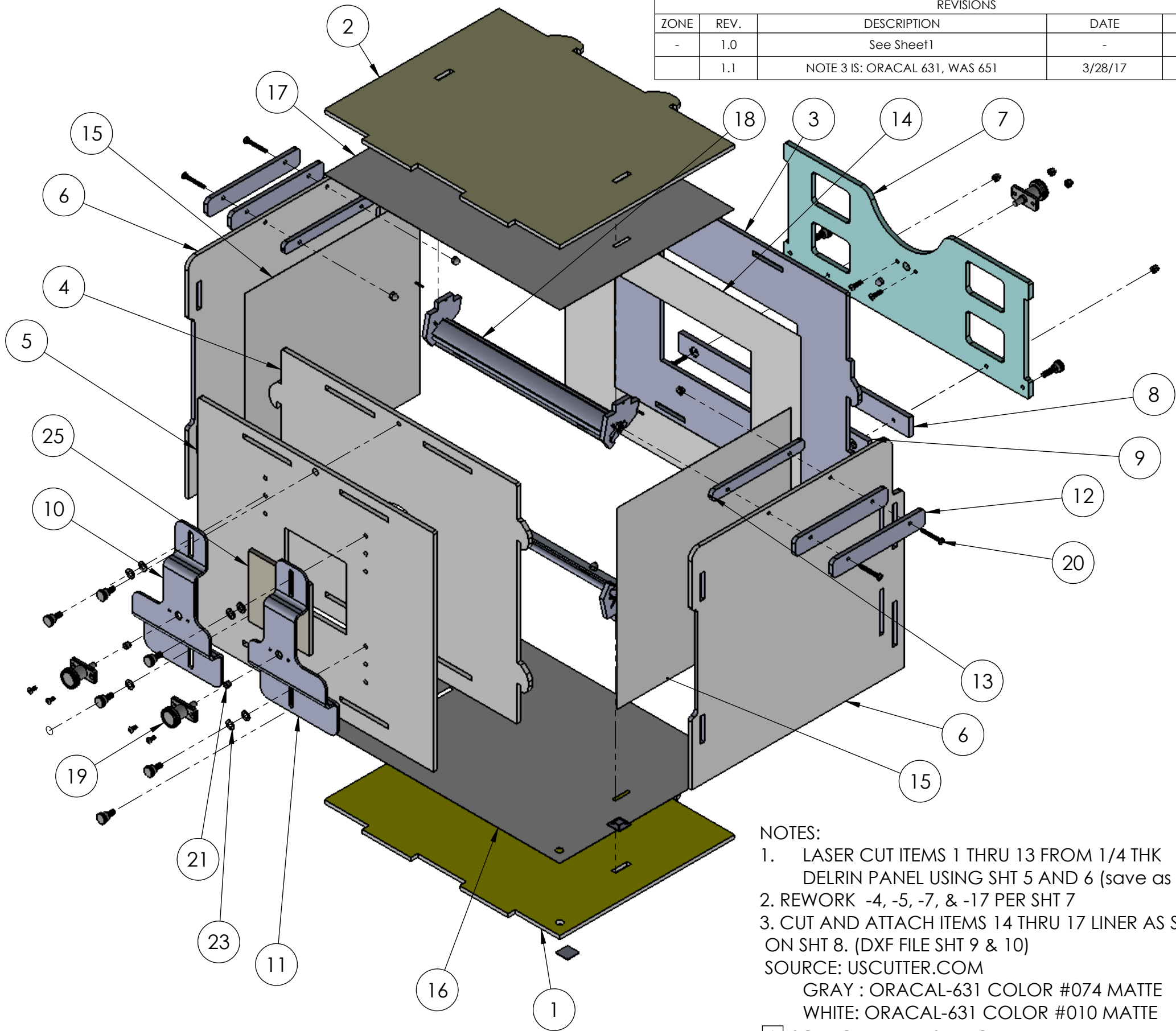


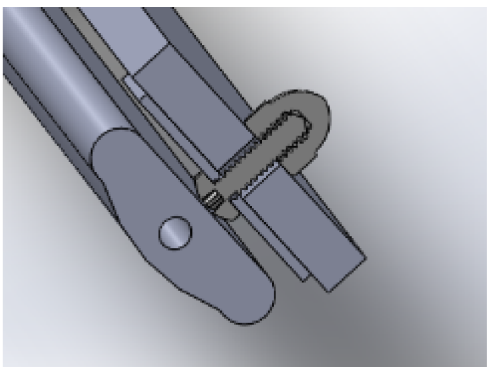
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	1.0	See Sheet1	-	-
	1.1	NOTE 3 IS: ORACAL 631, WAS 651	3/28/17	



- NOTES:
- 1. LASER CUT ITEMS 1 THRU 13 FROM 1/4 THK DELRIN PANEL USING SHT 5 AND 6 (save as DXF file)
 - 2. REWORK -4, -5, -7, & -17 PER SHT 7
 - 3. CUT AND ATTACH ITEMS 14 THRU 17 LINER AS SHOWN ON SHT 8. (DXF FILE SHT 9 & 10)
- SOURCE: USCUTTER.COM
GRAY : ORACAL-631 COLOR #074 MATTE
WHITE: ORACAL-631 COLOR #010 MATTE
- 4 SOURCE: McMASTER CARR
5 SOURCE: AMAZON.COM.

4	32	94323A320		2
	31	92373A126		4
	30	90272A198		2
	29	98667A130		8
	28	91802A196		2
	27	91802A192		4
4	26	94323A319		6
4	25	-18	MASK	4
4	24	7130K102	CABLE TIE	4
4	23	95647A125		8
5	22	IEX-CN101		5
4	21	9753K12	RUBBER GROMMET	3
4	20	90272A201		4
4	19	8478A5		3
	18	-301	Light Assembly	2
	17	-16	top liner (GREY)	1
	16	-15	bottom liner (GREY)	1
	15	-14	side panel (GREY)	2
	14	-13	front panel (WHITE)	1
	13	-12	back handle	2
	12	-11	handle	4
	11	-10	right clamp	1
	10	-09	left clamp	1
	9	-17	STRIP WITH CBORE	1
	8	-08	Spacer	1
	7	-07	Tablet Mount	1
	6	-06	Side Panel	2
	5	-05	Phone Panel	1
	4	-04	Rear Panel	1
	3	-03	Front Panel	1
	2	-02	Top Panel	1
	1	-01	Bottom Panel	1
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

DRAWN	NAME	DATE	TITLE: ITS IN A BOX		
CHECKED	J. ACU				
ENG APPR.					
MFG APPR.					
Q.A.					
COMMENTS:			SIZE	DWG. NO.	REV
			B		1.2
			SCALE: 1:20 WEIGHT:		SHEET 2 OF 11



5	90272A148		2
4	98667A110		2
3	-18	light cover	1
2	-19	Light support	2
1	1800013-DW-US-LE	LED Light	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

1. ITEM 1 LED LIGHT SOURCE: AMAZON.COM
PART # 1800013-DW-US-LE.
2. ITEM 4 & 5 SOURCE: MCMASTER CARR
3. REWORK -19 PER SHT 7.



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-13 DETAIL (WHITE)

CUT USING SHT 9 & 10
SAVED AS DXF FILE



CUT USING SHT 9 & 10
SAVED AS DXF FILE

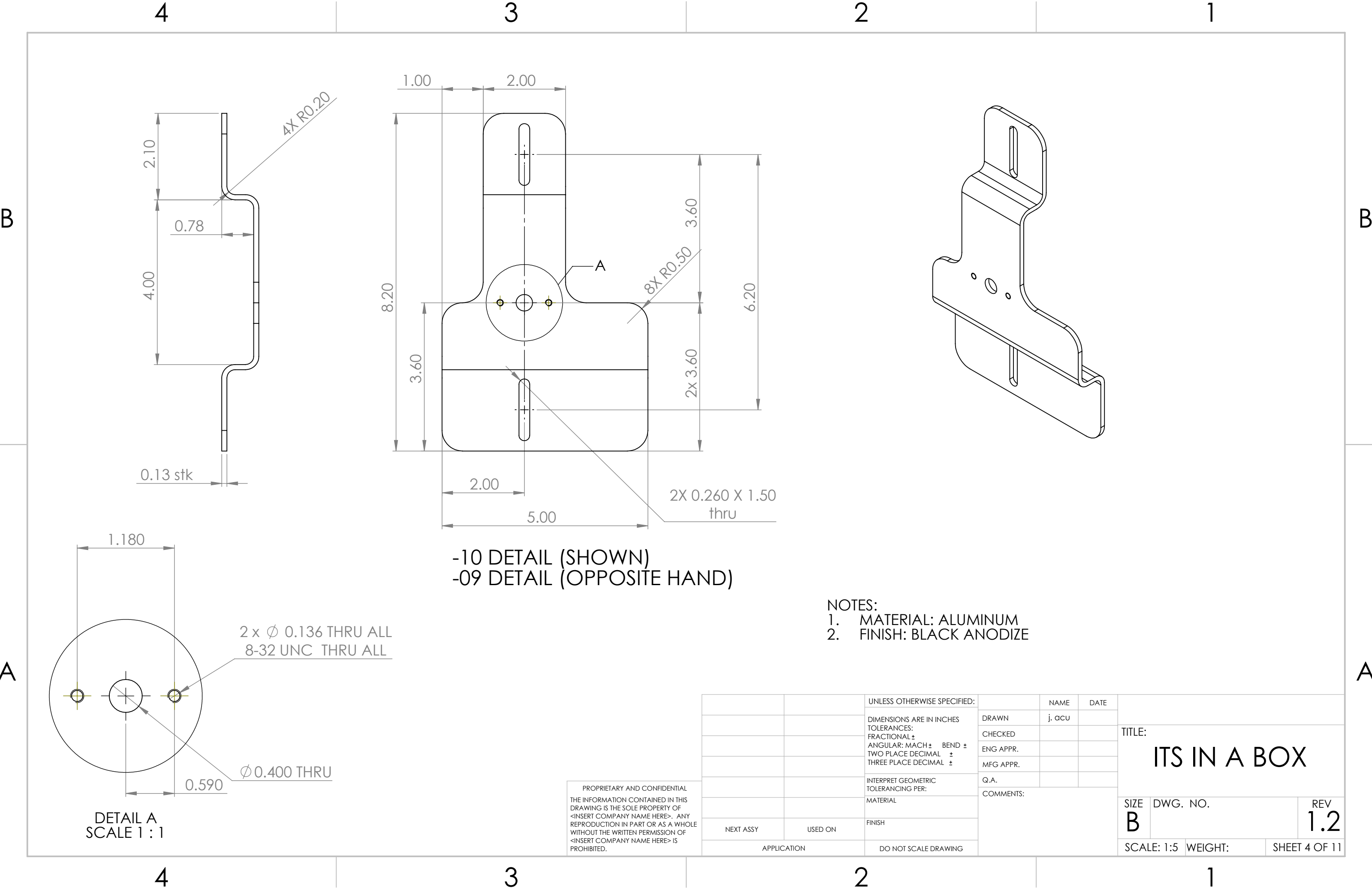


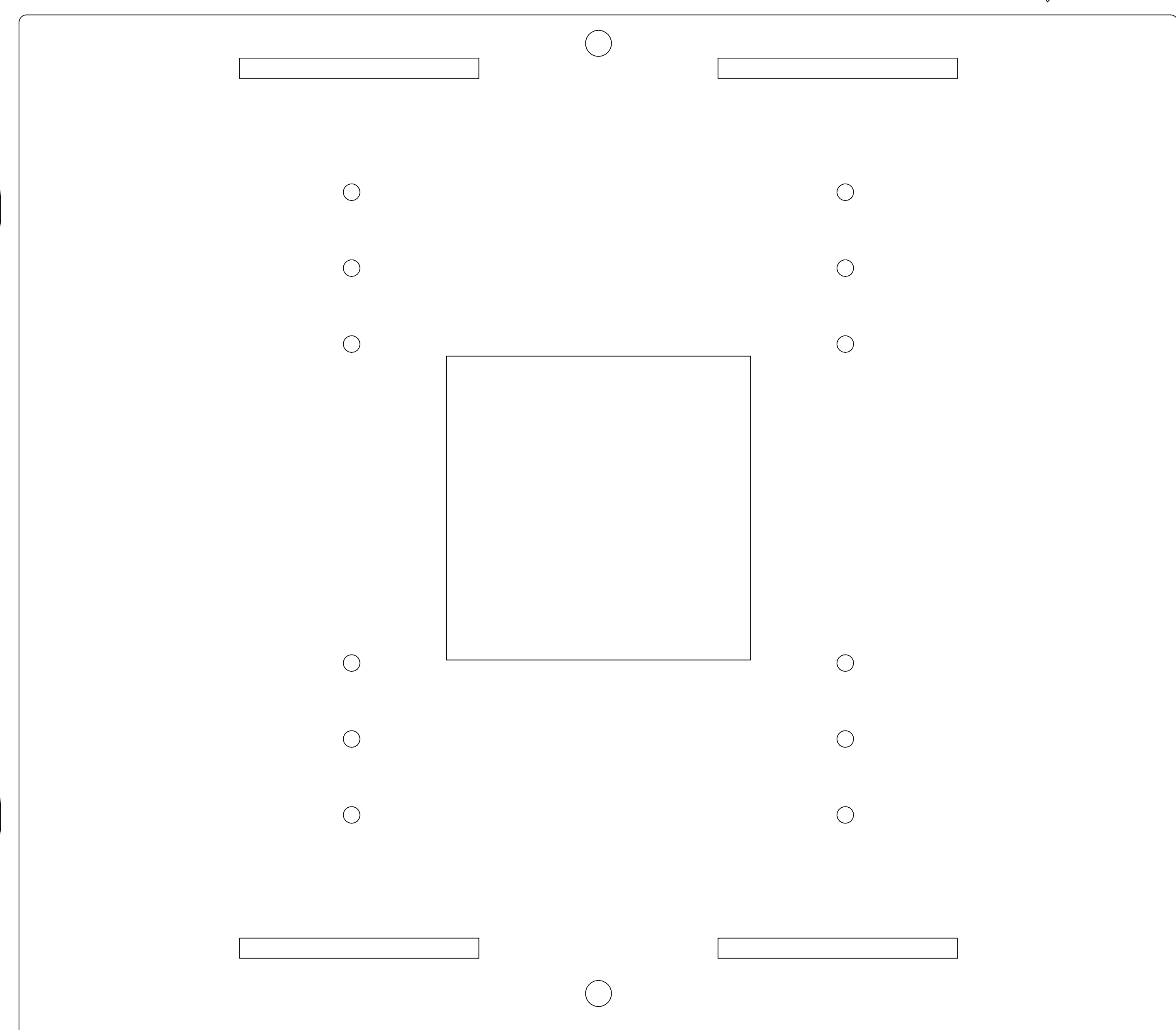
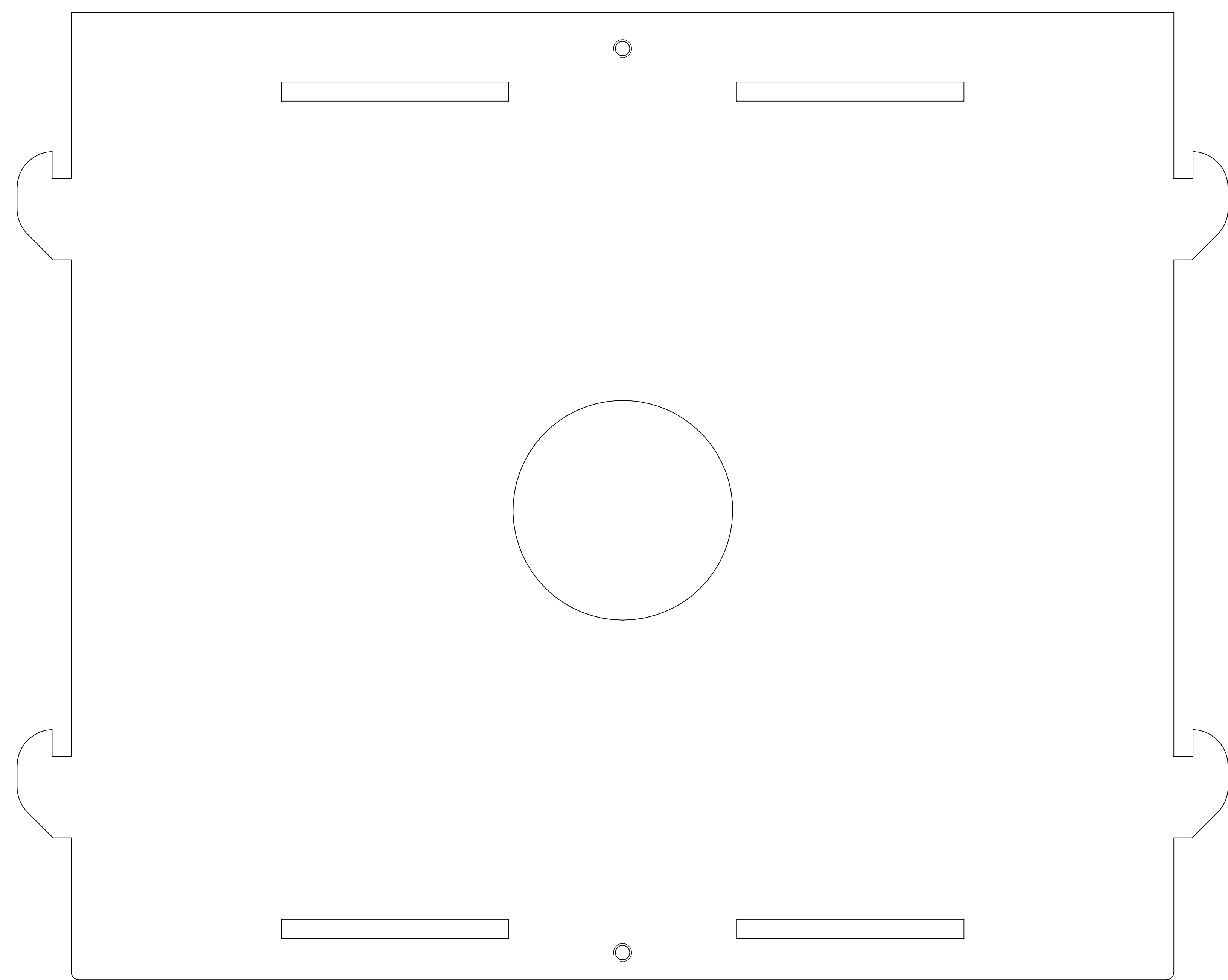
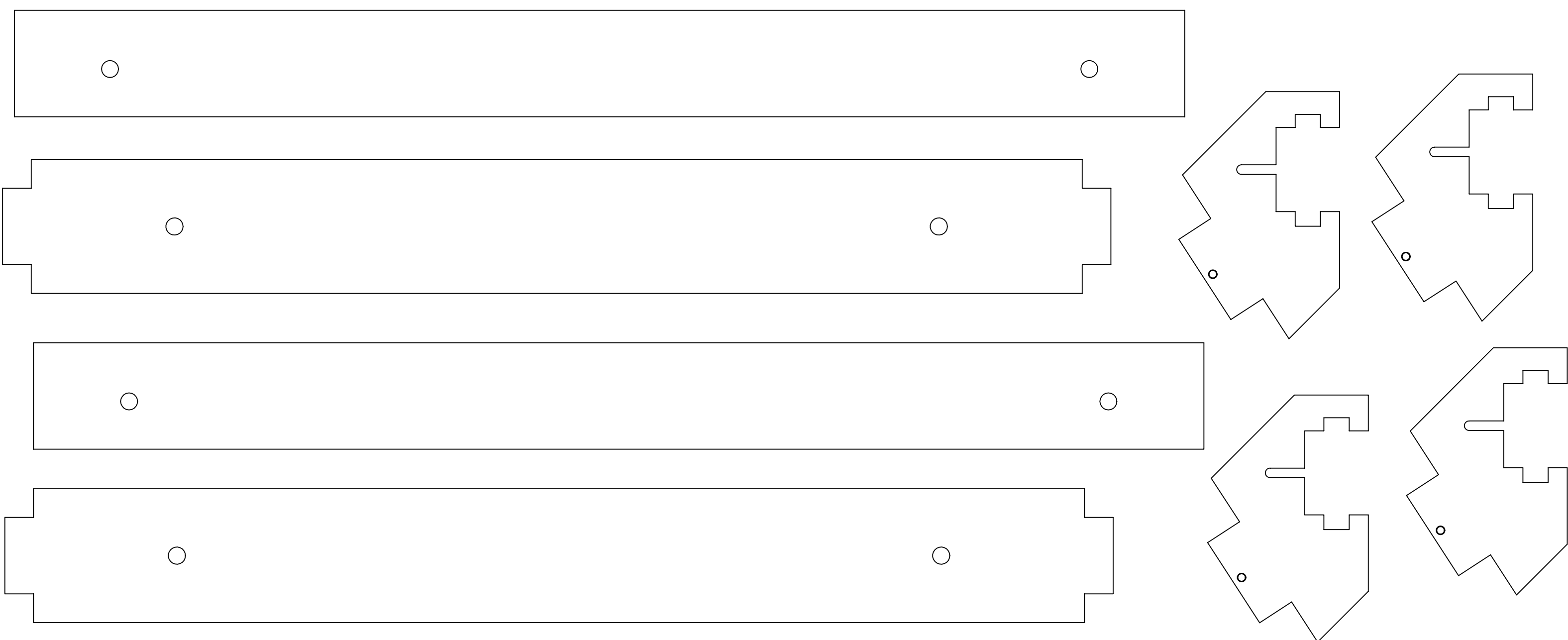
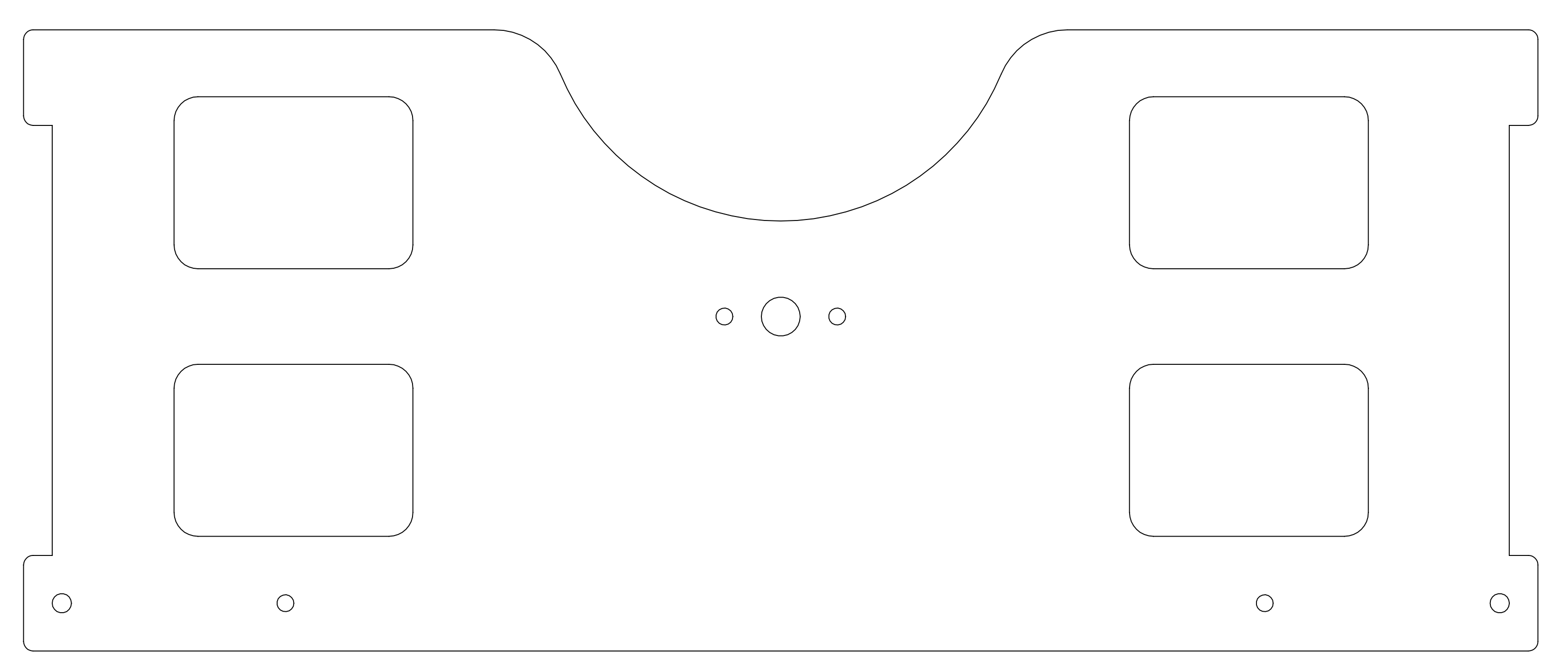
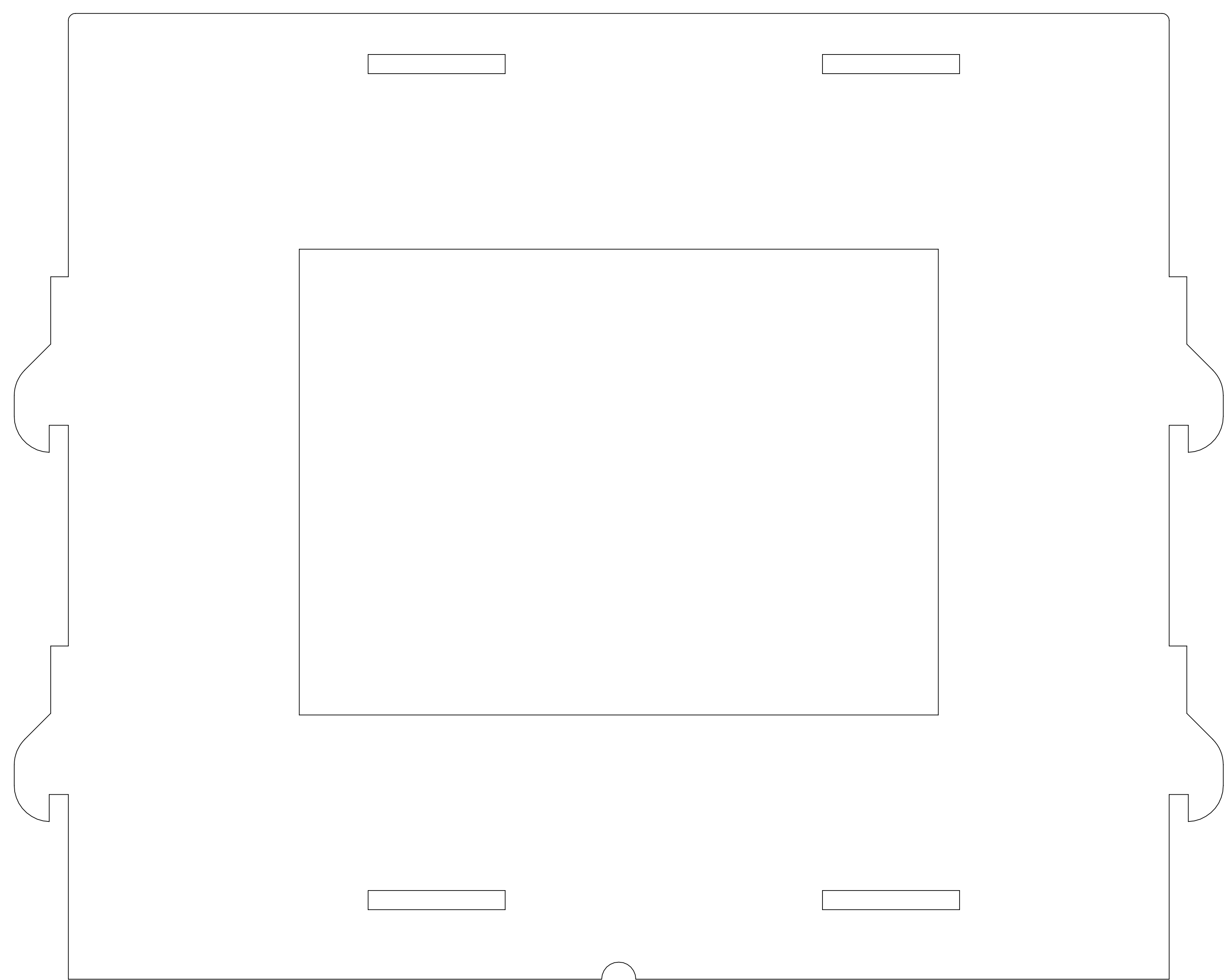
CUT USING SHT 9 & 10
SAVED AS DXF FILE

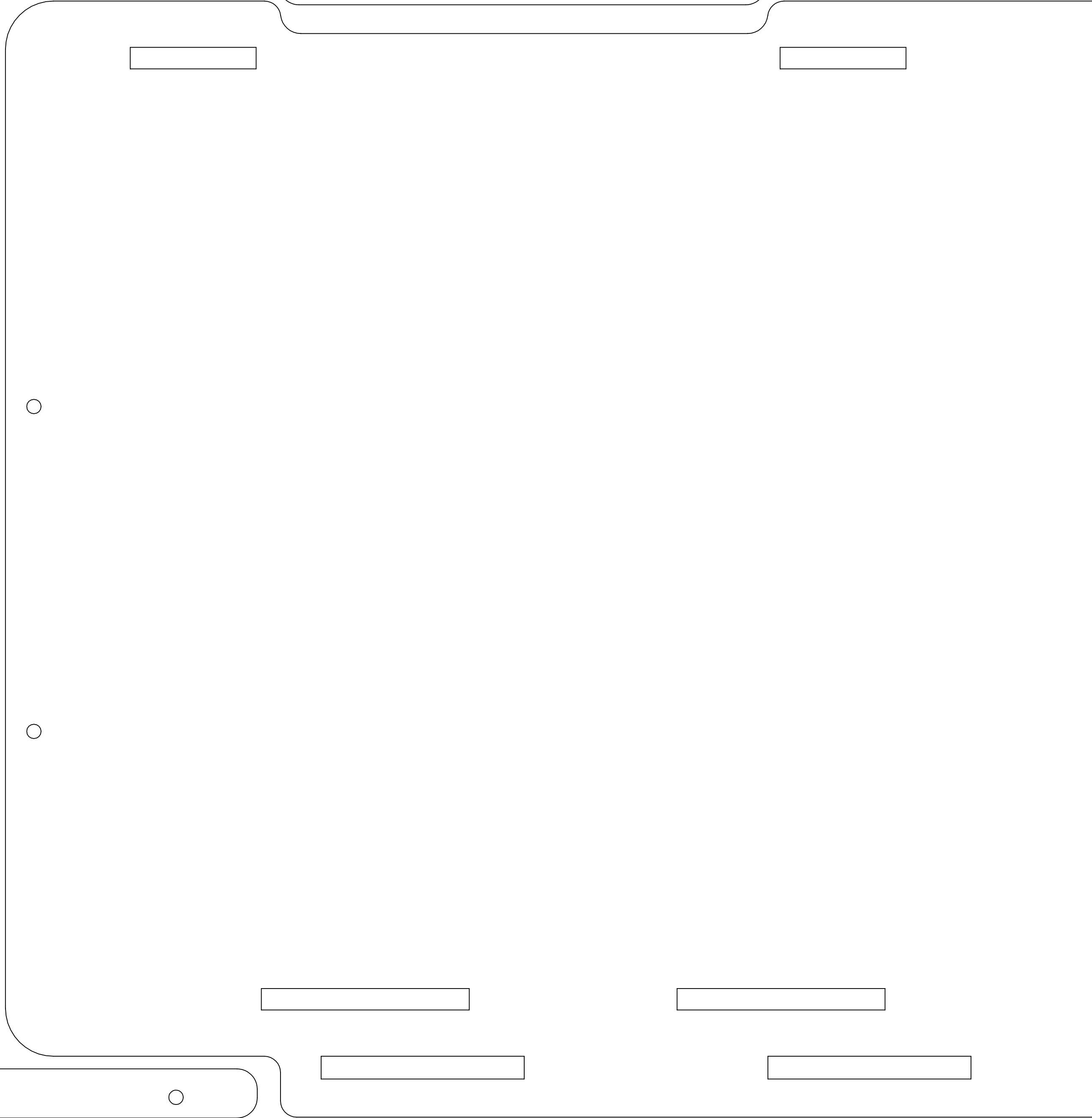
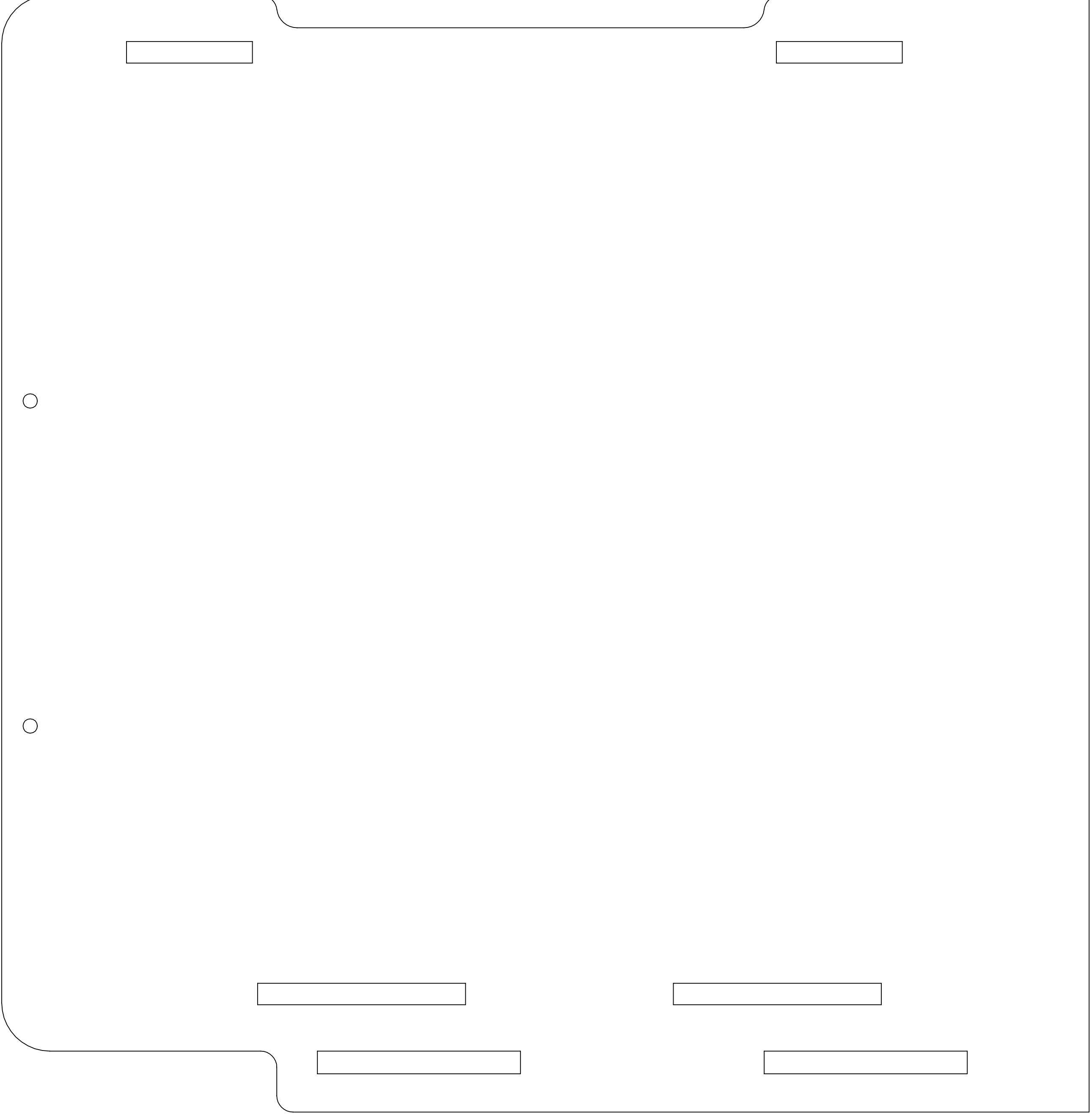
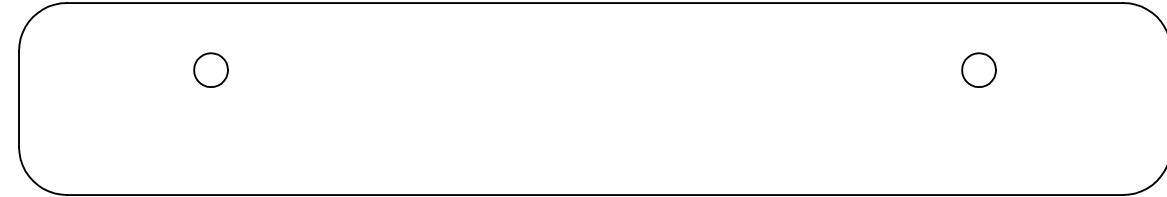
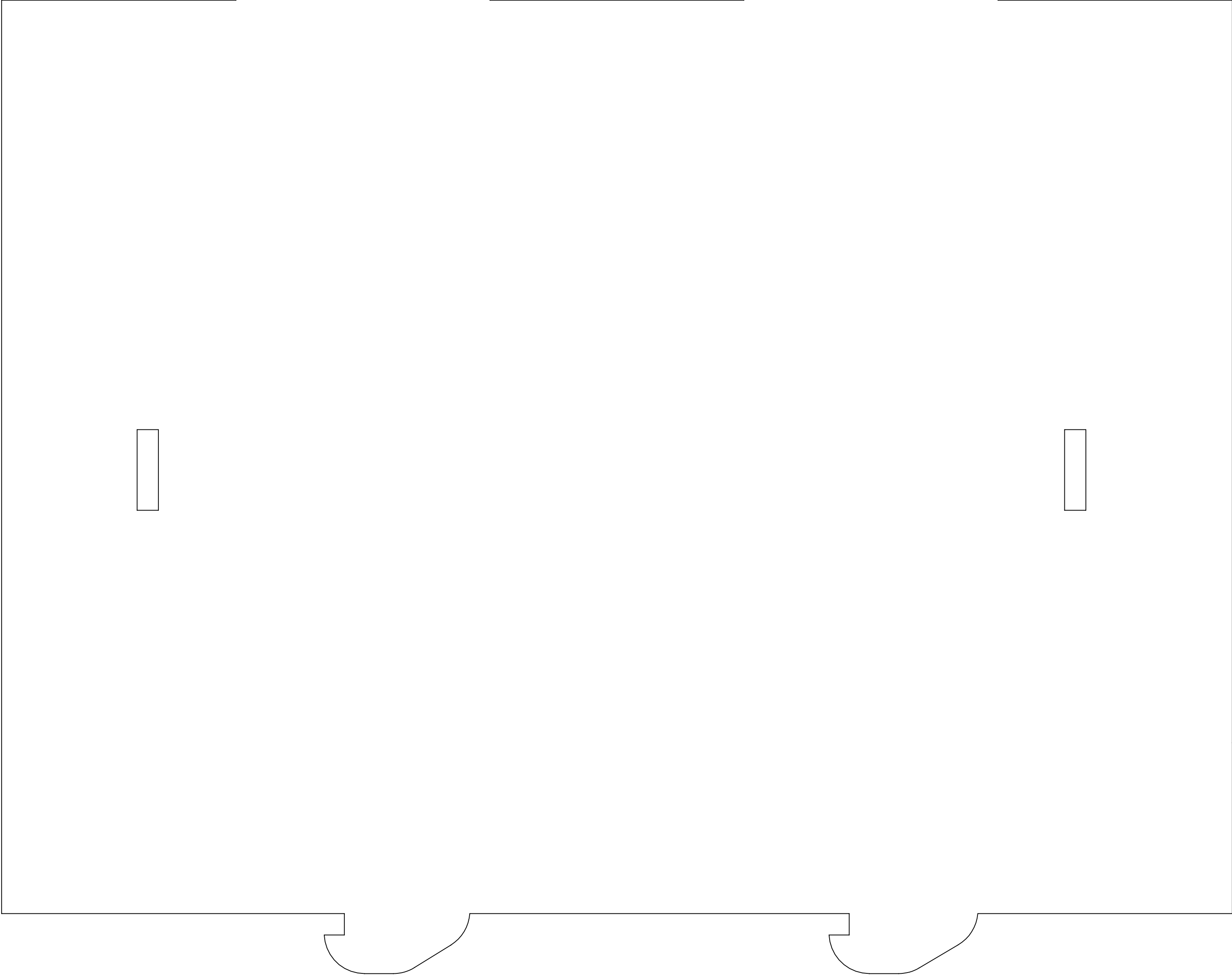
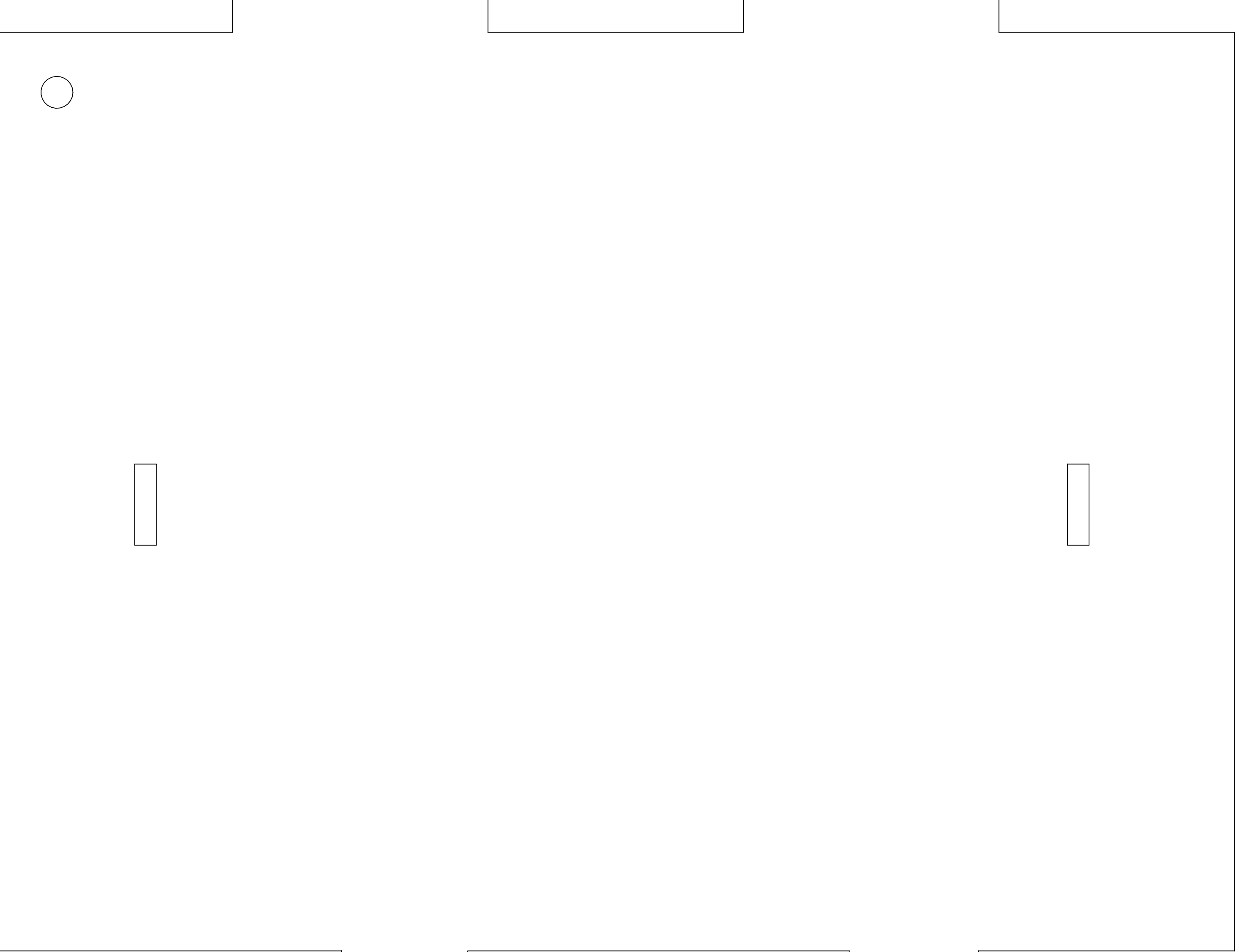


CUT USING SHT 9 & 10
SAVED AS DXF FILE

1







1



($\varnothing 0.06$ THRU)
 $\sqcup \varnothing 0.090 \nabla 0.10$

-19 DETAIL

-05 DETAIL

$$2X \sim 0.50 \nabla 0.10$$

Ø 1/4-20 UNC THRU ALL

-07 DETAIL

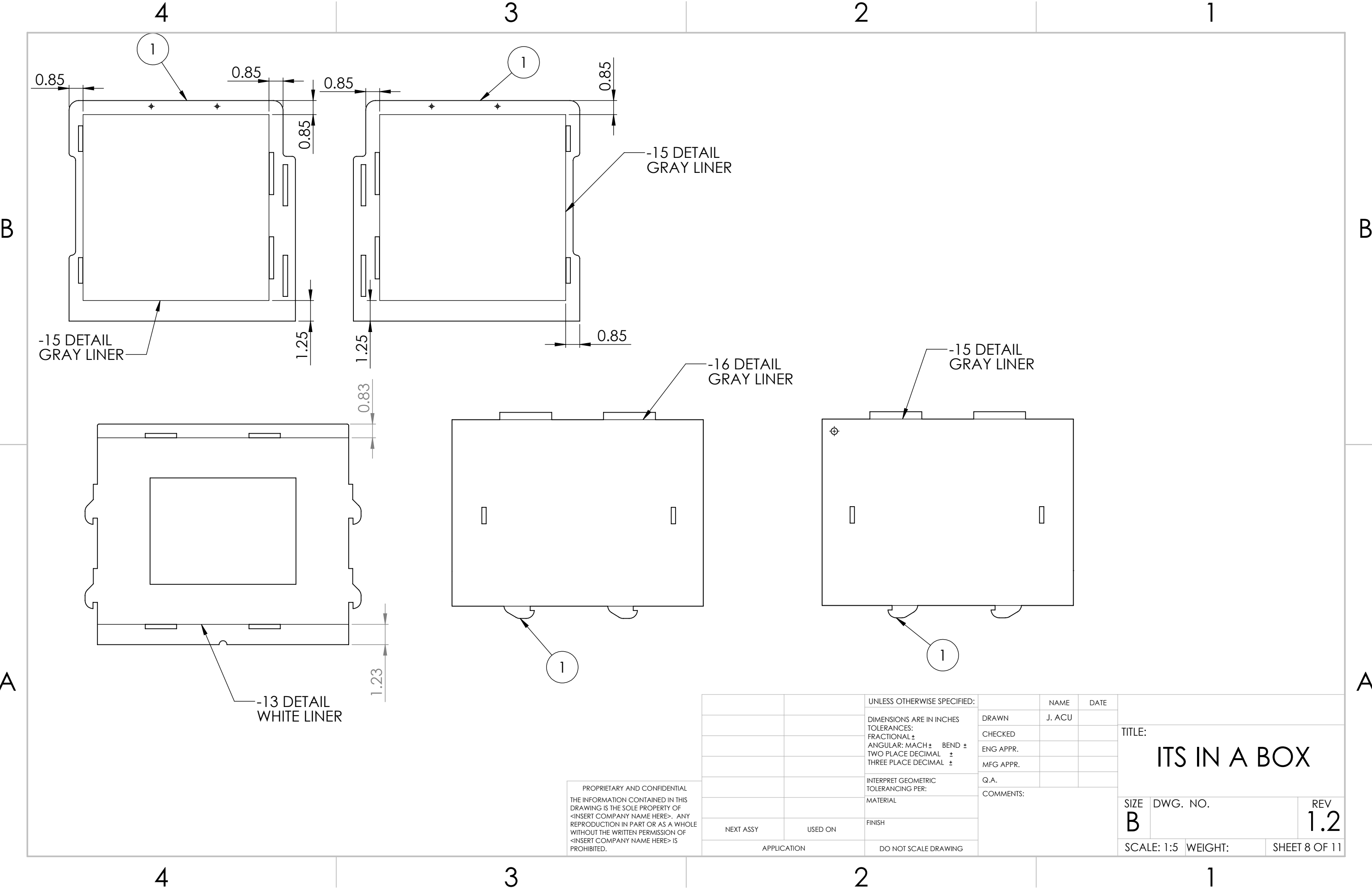
-17 DETAIL
M/F -08 DETAIL

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: ITS IN A BOX				
		DIMENSIONS ARE IN INCHES	DRAWN	j. acu					
		TOLERANCES: FRACTIONAL ±	CHECKED						
		ANGULAR: MACH ± BEND ±	ENG APPR.						
		TWO PLACE DECIMAL ±	MFG APPR.						
		THREE PLACE DECIMAL ±							
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL	COMMENTS:			SIZE	DWG. NO.	REV	
						B		1.2	
E	NEXT ASSY	USED ON	FINISH				SCALE: 1:5	WEIGHT:	SHEET 7 OF 11
APPLICATION		DO NOT SCALE DRAWING							

1



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		DIMENSIONS ARE IN INCHES	DRAWN	J. ACU				
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±	COMMENTS:			B		1.2
NEXT ASSY	USED ON	MATERIAL				SCALE: 1:5	WEIGHT:	SHEET 8 OF 11
APPLICATION		FINISH						
		DO NOT SCALE DRAWING						

